

### 6.0.1 X-Y Axes Encoder Scale Cleaning Instructions

**Supplies required:** Denatured Alcohol and Kimwipes® cleaning wipes.

- When cleaning the encoder scale, wet the surface with the Denatured Alcohol and allow the alcohol to loosen the dirt (or evaporated flux solutions) before wiping.
- Using the Kimwipes®, wipe carefully side to side, **not** end to end. Never try to remove the dust or dirt by rubbing very hard or using any abrasive material, this will damage the encoder scale!

**WARNING**

USE DENATURED ALCOHOL AND KIMWIPES® TO CAREFULLY CLEAN THE ENCODER SCALE. USE OF ANY OTHER TYPE OF CLOTH OR CLEANING SOLUTION WILL DAMAGE SCALE.

